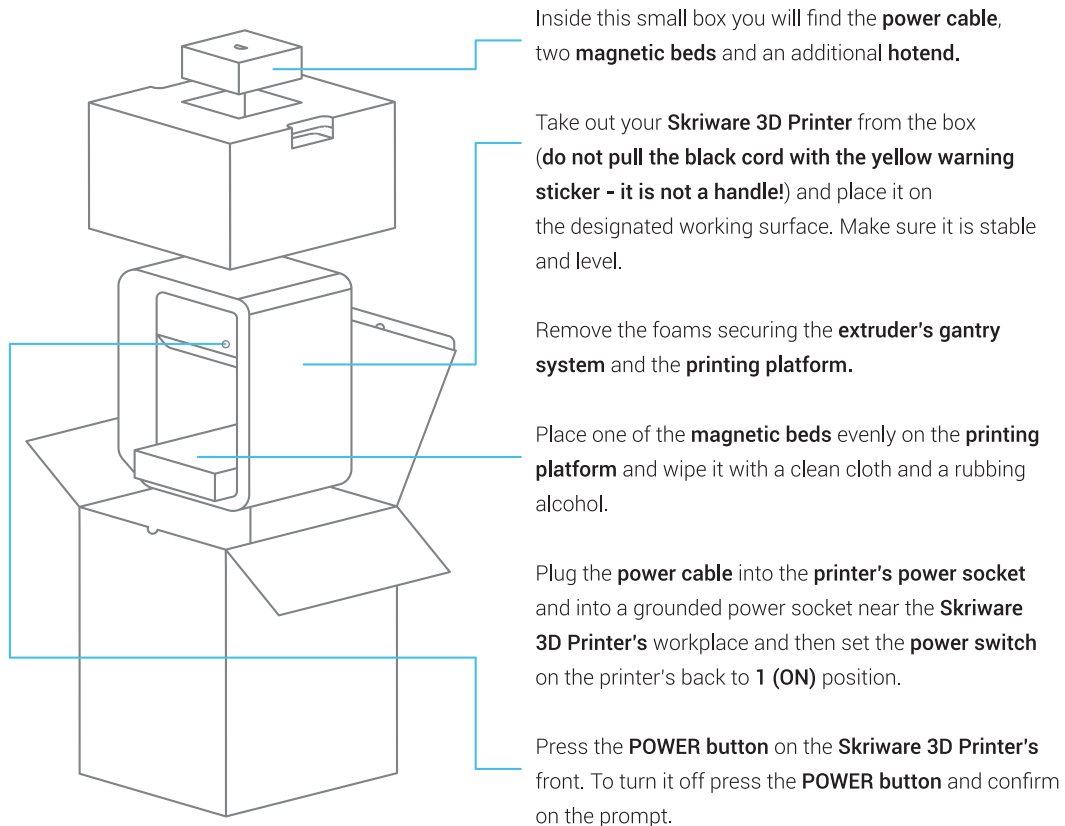


First setup



Inside this small box you will find the **power cable**, two **magnetic beds** and an additional **hotend**.

Take out your **Skriware 3D Printer** from the box (**do not pull the black cord with the yellow warning sticker - it is not a handle!**) and place it on the designated working surface. Make sure it is stable and level.

Remove the foams securing the **extruder's gantry system** and the **printing platform**.

Place one of the **magnetic beds** evenly on the **printing platform** and wipe it with a clean cloth and a rubbing alcohol.

Plug the **power cable** into the **printer's power socket** and into a grounded power socket near the **Skriware 3D Printer's** workplace and then set the **power switch** on the printer's back to **1 (ON)** position.

Press the **POWER button** on the **Skriware 3D Printer's** front. To turn it off press the **POWER button** and confirm on the prompt.

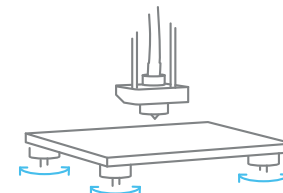
Connect your Skriware 3D Printer to a network

You can do it by plugging ethernet cable in the **ethernet port** on the back of your **Skriware 3D Printer** or by joining a wireless network. To do so press **SETTINGS** in the **main menu** on the **display**, then **NETWORK** and **CONNECT TO WI-FI**. **Skriware 3D Printer** will now scan for your Wi-Fi network. Choose the one you want to connect to from the displayed list and input your Wi-Fi password.

Level the printing platform

The **printing platform** comes pre-levelled. However, it is possible that it has moved during the delivery and it needs an alignment. Go to **SETTINGS**, then **LEVEL** and follow the instructions on the **display**. Press **< DONE** after you make sure that all the 3 dials are adjusted correctly.

Levelling dials are located under the printing platform. They may seem difficult to turn at first.



Run a test

Load a filament by pressing **CHANGE** on the **display** and follow the instructions. Run a test print to ensure everything was set up correctly. To do it press **PRINT** in the **main menu** and then **REPRINT LAST MODEL**.

Pair with Skrimarket

To pair your Skriware 3D Printer with the **Skrimarket** go to **www.skrimarket.com** and create a new account. After you log in click a printer icon on the top of the page and input a serial code that you will find in **SETTINGS** → **ABOUT** on your Skriware 3D Printer.



Safety & compliance



Risk of burns

Skriware 3D Printer itself operates in a safe temperature spectrum but some of its parts can get extremely hot (up to 235°C/ 455°F). Never touch the hotend or extruder and its vicinities while you can see the HOT! symbol on the display. These parts can stay hot up to 30 minutes after the Skriware 3D Printer finishes operating.



Moving mechanical elements

Never reach into the Skriware 3D Printer's work area and be careful around it, while it operates. Extruder's gantry system uses mighty engine that may pull in a piece of clothing or clip a body part.



Risk of electrocution

Skriware 3D Printer requires electric power to operate. Always connect the power cable to a grounded power socket. Never perform any maintenance while it is connected to a power socket unless it is specifically stated otherwise in this manual.



Dangerous vapours

Skriware 3D Printer has been designed to print with PLA filaments which are considered safe. However, it is still advised to use your Skriware 3D Printer in a well ventilated area. Depending on a type of filament, some dangerous vapours can still be released during a print process. Use other than officially supported filaments at own risk.



Electromagnetic and radio interference

Skriware 3D Printer is an electronic device and may cause radio and television interference. It also utilizes Wi-Fi radio which may cause disruptions in certain environments.



QUICK START GUIDE

Congratulations!

You are now a proud owner of the Skriware 3D Printer.

Turn the page over and embark on the journey to the world of 3D printing!



For more information on how to take the full advantage of your new, awesome machine go to www.skriware.com/manual. You can always contact us at support@skriware.com.